

Technical Report: Date Received:	96220770809 MARCH 18, 2022		MARCH 25, 2022 Page 1 of 10
DISCOVERY WORLD FURM 2963 STONEWALL PLACE,	-		
Sample Description:	0211M BOLT TOGETHER V 2112M BOLT TOGETHER V 2811 BOLT TOGETHER V 2911 BOLT TOGETHER V 3211M BOLT TOGETHER V 5211 BOLT TOGETHER V BOLT TOGETHER WOODE BOLT TOGETHER WOODE PLYWOOD LAMINATED MI	VOODEN TWIN/TWIN BUN DODEN TWIN/TWIN BUNK DODEN TWIN/TWIN BUNK VOODEN TWIN/TWIN BUN DODEN TWIN/TWIN BUNK EN TWIN/TWIN BUNK BED	IK BED COLOR BOARD, BED COLOR BOARD, BED COLOR BOARD, IK BED COLOR BOARD, BED COLOR BOARD, SIDE RAILS, EDGE GLUED PINE
	BOLT TOGETHER WOODE		SIDE RAILS,
Vendor:	PLYWOOD SIDE RAILS DISCOVERY WORLD FURNITURE	Sample Size:	/
Manufacturer:	DISCOVERY GLOBAL PARTNERS LLC	VPN:	1
Buyer: Agent:	/	SKN/SKU No.:	/ /
Labeled Age Grade: Appropriate Age Grade: Client Specified Age Grade: Tested Age Grade: UPC Code: Phase of Production: Color:	/ / / PRODUCTION WHITE, HONEY, MERLOT, CHARCOAL	PO No.: Ref #: Country of Origin: Assortment No.: Department No.: ITEM#: Date of Production:	/ / VIETNAM / 0211M/2112/2811/3211M JULY 2021
Program: Previous No:	 	Model/Style#: Country of Destination:	/ U.S.

TEST PROPERTY	PASS	FAIL	DATA	N/A	Remark
16 CFR 1213 Bunk Beds	X				
16 CFR 1513 Requirements for Bunk Beds	X				
ASTM F1427-21 Bunk Beds	X				
In-house method / CPSD-HL-01030-MTHD (Mod.), Distributed	Х				
Load Capacity					
In-house method / CPSD-HL-01022-MTHD (Mod.), Static Load	Х				
– Edge Test					

Note(s):

- All result has been transferred from technical report 96211810436 per vendor's request.

- This report includes the test result(s) which was conducted & reviewed by Analytical department.

Bureau Veritas Consumer Products Services (VN) Ltd. Lot C7-C9, Conurbation 2, Cat Lai Industrial Zone, District 2, Ho Chi Minh City, Vietnam Tel: 84-028-37421604~6 Fax: 84-028-37421603 website:www.bureauveritas.com/cps

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BUREAU VERITAS CONSUMER PRODUCTS SERVICES (VN) LTD.

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TERRY NGUYEN AUTHORIZED REPORT APPROVER – HARDLINE, TOYS & JUVENILE PRODUCTS DIVISION



RESULT(S):

REQUIREMENTS FOR BUNK BEDS (FHSA, Title 16, CFR, Part 1213 & 1513)

Section	Description	Results
1213.3	Requirements	
1513.3		
1213.3(a) 1513.3(a)	Guardrails	
1213.3(a)(1) 1513.3(a)(1)	Two guardrails required if bed is > 30 inches from ground	М
1213.3(a)(2) 1513.3(a)(2)	One guardrail shall be continuous	М
1213.3(a)(3) 1513.3(a)(3)	No greater than 15 inches between either end	NA
1213.3(a)(4) 1513.3(a)(4)	Bunk Beds with ladder, continuous guardrail on other side	М
1213.3(a)(5) 1513.3(a)(5)	Guardrails attached so they cannot be removed without releasing a device	М
1213.3(a)(6) 1513.3(a)(6)	The upper edge shall be no less than 5 inches above top surface	М
1213.3(a)(7) 1513.3(a)(7)	No openings in the structure between lower edge and underside	М
1213.3(b) 1513.3(b)	Bed End Structures	·
1213.3(b)(1) 1513.3(b)(1)	The upper edge of end structure shall be at least 5 inches above mattress	М
1213.3(b)(2) 1513.3(b)(2)	No openings in the structure above foundation of the upper bunk that permits passage of the wedge block	М
1213.3(b)(3) 1513.3(b)(3)	Tested in accordance with Section 1213.4(c)	М
1213.3(b)(4) 1513.3(b)(4)	Neck entrapment requirements of Section 1213.4(c)(3)	М
1213.5 1513.5	Marking and Labeling	- '
1213.5(a) 1513.5(a)	Permanent label with name and address, model # and date code	М
1213.5(b) 1513.5(b)	Permanent Warning Label placement	М
1213.6 1513.6	Instructions	
1213.6(a) 1513.6(a)	Size of mattress and foundation	М
1213.6(b) 1513.6(b)	Safety Warning	-
1213.6(b)(1) 1513.6(b)(1)	Do not allow children under 6 years of age to use the upper bunk	М



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REQUIREMENTS FOR BUNK BEDS (FHSA, Title 16, CFR, Part 1213 & 1513)

Section	Description	Results
1213.6(b)(2) 1513.6(b)(2)	Use guardrails on both sides of the upper bunk	М
1213.6(b)(3) 1513.6(b)(3)	Prohibit horseplay on or under beds	М
1213.6(b)(4) 1513.6(b)(4)	Prohibit more than one person on upper bunk	М
1213.6(b)(5) 1513.6(b)(5)	Use ladder for entering or leaving upper bunk	М
1213.6(b)(6) 1513.6(b)(6)	If the bed is placed against a wall, use full length guardrail along wall	NA

M = Meet NM = Not Meet NA = Not Applicable R = Refer to Comment Section



STANDARD CONSUMER SAFETY SPECIFICATION FOR BUNK BEDS (ASTM F1427-21)

Section	Requirement	Result
4	Performance Requirements	
4.1	Vertical Protrusions	-
4.1.1	Vertical protrusions along the top inside surface	М
4.1.2	Cap used along the top surface of upper bunk	NA
4.2	Fit of Top Bed to Bottom Bed	М
4.3	Mattress and Foundation Size and Fit (Top Bed)	М
4.4	Mattress Size and Fit (Lower Foundation)	Μ
4.5	Upper and Lower Foundation Support Systems	-
4.5.1	Horizontal position of the mattress and the foundation	М
4.5.2	Utilized event cross-members	М
4.5.3	Release of positive fastening devices or use of hand tools	М
4.5.4	Static load for the foundation support system	М
4.6	Side Rails	-
4.6.1	Bolt-On Side Rails	М
4.6.2	Hook-On Side Rails	NA
4.6.3	Side rail attachments	М
4.7	Guardrails	-
4.7.1	Presence of guardrails	М
4.7.2	Requirement of attachment	М
4.7.3	Requirement of height of the upper edge above the sleeping surface	М
4.7.4	Opening of the guardrail	М
4.7.5	Opening between the either end of the guardrail and the bed end structure	М
4.8	Bed Structure	-
4.8.1	The upper edge of the upper bunk end structures	М
4.8.2	Openings in the rigid end structures of the upper bunk	М
4.8.3	Openings in the end structures of the lower bunk	М
4.8.4	Neck entrapment requirement of all portions of the boundary of any opening of the lower bunk end structure	М
4.9	Ladders	-
4.9.1	Presence of ladder	М
4.9.2	Dimension requirement of ladder	М
4.9.3	Openings between ladder step and upper bunk boundary	М
4.9.4	Gaps between edge of mattress and interior vertical stile	М
4.10	Metal beds: frame and fastenings	NA
6	Marking and Labeling	М
7	Instructional Literature	М

M = Meet NM = Not Meet NA = Not Applicable NR = Not Required R = Refer to Comment Section



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RESULT:

Evaluation	Citation / Method	No. of Samples	Criteria	Results	Rating
Distributed Load Capacity	In-house method / CPSD-HL-01030- MTHD (Mod.)	1	Apply the load gradually on top of the slats. The load stays for 24 hours. Load Specification per Type of Bed - Single – 500 lb. - Full – 700 lb. - Queen/King – 800 lb	M Test Load: -Upper Bunk: 500 Lbs -Lower Bunk: 500 Lbs	PASS
Static Load – Edge Test	In-house method / CPSD-HL-01022- MTHD (Mod.)	1	No structure failure when 300 Lbs test load is placed on 16" diameter disc 7 inches from edge. Load stays for 30 minutes.	М	PASS

Results Key:

Μ	Meets	NM	Does Not Meet
NA	Not Applicable	NT	Not Tested
С	Claimed	R	Recorded



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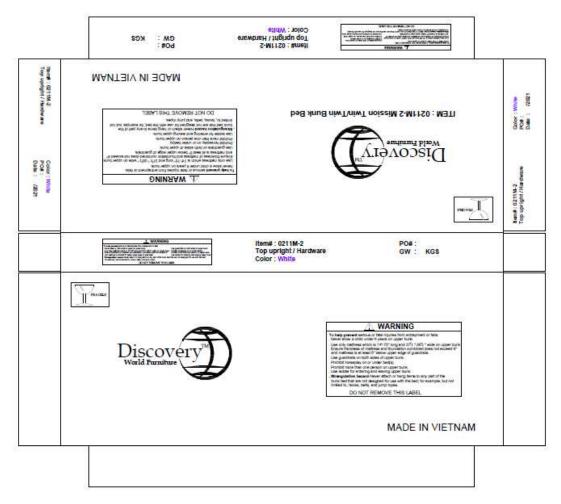
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CARTON LAYOUT

	GM : 50 KGS 60#:	tem#: 0211M-1 Rails/Guard Rail5/Ladder Color: \\\hite		
Ruist Guard Raist Guard Raist POF : Ladder Dob : / 2021	Tener Discovery	Twin/Twin Bunk Bed	A BASHED Water and a state of the first a the state of the state of the state and the state of the state of the state of the state and the state of the state of the state of the state and the state of the state of the state of the state of the state base of the state of th	Radau Guang Radu Pole : Ludder Denn : / /2021
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